## Millionsun Energy Co., Ltd

Address: NO.2-10, Jinlong Avenue South, Shahu Community Pingshan, Pingshan New District,

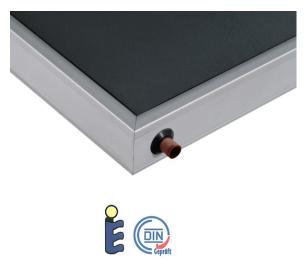
Shenzhen City, China.

<u>Tel: +86-769-21</u>682567

Website: www.millionsun.com E-mail: jacky@millionsun.com

### **Black Flat Plate Collector**

Millionsun's black flat plate collectors are manufactured according to European quality standards. By introducing black Chrome coating layer and applying ultrasonic welding technology, our products, with stable quality and solar keymark certificate, have been sold in batches to European markets. Featuring optimal and reasonable structures, fine appearance and easy installation, our products are well combined with buildings and applicable to household and scaled systems.



#### Type : M-SBC/2.0-Black / M-SBC/2.5-Black





Warranty Details: 10 years warranty for collector

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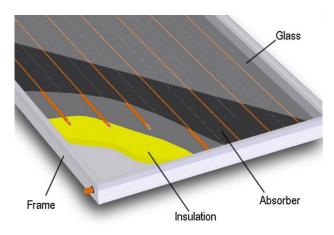
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Description		Unit	Specification	
Dimension (LXW XH)		mm	2000X1000X80	2000X1250X80
Gross Area		m²	2.0	2.5
Aperture Area		m²	1.84	2.32
Absorber Area		m²	1.76	2.22
Total weight of the empty collector		Kg	29	34
Collector connection (Inlet / Outlet)		mm	Ф22	Ф22
Max.idle temperature		°C	152	152
Liquid content		L	1.6	2.0
Operating pressure		Bar	12	12
Nominal volume flow			50-300	50-300
Cover	Cover material		Low iron patterned tampered glass	
	Cover thickness		3.2 mm	
	Cover transmission		≥92%	
Absorber	Material		Copper sheet strip / Full Aluminium sheet	
	Surface treatment		Black Chrome coating	
	Absorptivity		95%±2%	
	Emissivity		8%±2%	
Frame	Material		Aluminium alloy 6063	
	Colour		Silver or Black	
Insulation	Material		Glass wool (30mm,35Kg/ m <sup>3</sup> )	
Back plate	Material		Aluminium sheet (0.5mm)	
Glass sealing	Material		EPDM	



Millionsun Solar flat collector manufacture line start to made solar flat collector at 2002, there is 50000 sqm for the manufacturing place. We have 1 Black absorber coating production lines, black absorber coating annual production capacity over 1 million sqm, we hold black absorber coating market capacity of 30% in china.

We have 2 ultrasonic welded production lines and 1

laser welded production lines, We supply all kinds of flat plate solar collector to client, workshop manufacture 20000 sqm flat collector per month, annual production capacity over 200000 sqm flat collector,

## Millionsun Solar®

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Millionsun black chrome coating coil

Millionsun Black chrome coating manufacture line

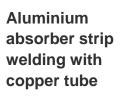


#### **Ultrasonic Welding**

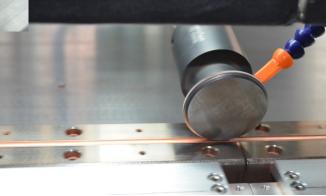




Copper absorber strip welding with copper tube







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#### Laser welding



#### Automatic punch hole



**Copper tube welding** 



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#### Automatic frame assemble



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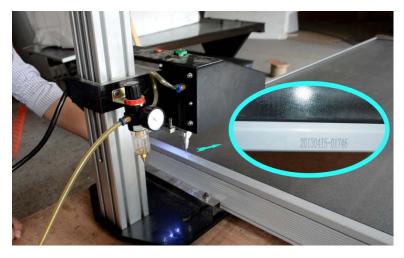
Shenzhen City, China.

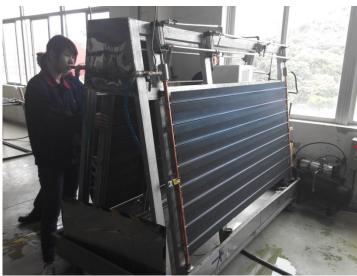
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E-mail: jacky@millionsun.com

### Collector tracking number





All the absorber 100% Pressure test



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#### Collector test in TUV and certificate record list



- >>> 2008 years millionsun solar flat collector get solar keymark certificate Black collector solar keymark certificate Number: PSK-003/200 Blue collector solar keymark certificate Number: PSK-034/2008
- >>> 2011 years millionsun solar flat collector get SRCC certificate Blue collector SRCC certificate Number: 100-2011019A
- >> 2011 years millionsun solar water system get solar keymark certificate solar water system certificate Number: 011-7S1787A
- >> 2011 years millionsun solar water system get WaterMark and AS certificate solar water system WaterMark certificate Number: WMKA25272, OMK25271 and WM-025272 (renew certificate in 2016)
- >> 2011 years millionsun renew blue and black solar keymark certificate Black collector solar keymark certificate Number: PSK 053-2011 Blue collector solar keymark certificate Number: PSK 054-2011
- >>> 2012 years millionsun solar flat collector get SRCC certificate Black collector SRCC certificate Number: PSK-003/200
- >>> 2012 years millionsun solar flat collector get CSA certificate Blue collector solar keymark certificate Number: 2561085
- >>> 2013 years millionsun solar flat collector get solar keymark certificate Blue collector solar keymark certificate Number: SP SC0975-13
- >>> 2016 years millionsun get new black collector solar keymark certificate Black collector solar keymark certificate Number: 011-7S2656 R